

ON THE CONTINENTAL SCALE

ENGINEERING

FORGES TARDIEU LTD, **INCORPORATED IN 1932** HAS ITS ORIGIN SOME MORE THAN 165 YEARS AGO FOLLOWING THE MERGER OF FORGES & FONDERIES DE MAURICE LTEE (1850) AND TARDIEU & CIE (1880). THE **FORGES TARDIFU COMPANY** HAS EVOLVED OVER TIME FROM A SIMPLE MECHANICAL WORKSHOP AND FOUNDRY INTO A SPECIALIZED **ENGINEERING FOCUSED GROUP COMPRISING TODAY** OF 13 COMPANIES LOCATED IN MAURITIUS, AFRICA AND ASIA AND ORGANISED INTO 5 **CLUSTERS:** 













"WE ARE MORE THAN THE ENGINEERS OF YOUR PLANT. WE ARE YOUR PROJECTS AND PROCESSES CARETAKERS AND INTEGRATORS".

The company, through its specialized Oil & Gas Division within its Engineering Services Cluster has been providing, for decades, specialized services to the Petroleum/ Oil & Gas Industry in Mauritius, the Indian Ocean islands and in Continental Africa.

Driven both by our know-how and our proven international experience, we are seen as a reliable and recognized partner of the Oil & Gas sector at the African Continental level.

Our professional teams consist of mechanical engineers, CAD designers, draughts men, project and site managers, HSE and Quality Control officers, supervisors, technicians, coded welders and skilled workers.

We are familiar with the Oil Industry Standards (API & CODRES) as well as with NFPA codes and the Safety Culture prevailing in that specific industry.

Our competencies range from the rehabilitation of existing storage facilities at oil and gas terminals (tanks, pipelines, pump stations, heating systems, thermal insulation, instrumentation and control, loading and offloading of products, fire protection systems, etc.) to the supply of equipment and accessories; the design, supply and construction of greenfield new oil storage terminals, as well as hydrant systems for JET fuel at airport locations.

Our major fields of expertise in the Oil & Gas sector are the following:

- CONSULTANCY & FEASIBILITY STUDIES
- ENGINEERING AND DESIGN OF TANKS, PIPELINES, LOADING/UNLOADING GANTRIES
- PROJECT MANAGEMENT
- PROCUREMENT OF EQUIPMENT AND RAW MATERIAL
- ERECTION OF STEEL TANKS (JACK UP METHODOLOGY)
- AUTOMATION AND INSTRUMENTATION
- TESTING AND COMMISSIONING OF FACILITIES
- TERMINAL MANAGEMENT SERVICES

We can manage turn key projects on an EPC / EPCC basis (Engineering / Procurement / Construction / Commissioning).

We own and operate a multi skilled production facility of 17,768 square meters, the largest in the region, located in Port Louis, Mauritius, with easy access to the Port Area and we also own mobile cranes with lifting capacity ranging from 25 to 70 metric tons, which can be shipped to work sites as and when necessary.

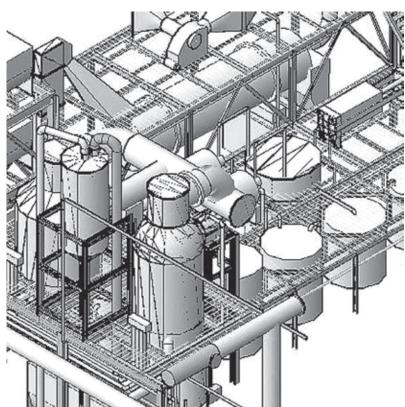
# CONSULTANCY / FEASIBILITY STUDIES AND DESIGN SERVICES

We have a long proven track record in the design, manufacture and erection of storage tanks for the on-shore oil and gas industry.

Our design team has hence developed extensive knowledge in the conception of oil and gas tanks, pipelines, process pipes and equipment, pressure vessels, heat exchangers, welding technology, etc.

We make use of the latest design technologies, namely the laser technology, which facilitates the conception of up-to-scale 3D designs.





"We make use of the latest design technologies, namely the laser technology, which facilitates the conception of up-to-scale 3D designs."





### PROJECT MANAGEMENT



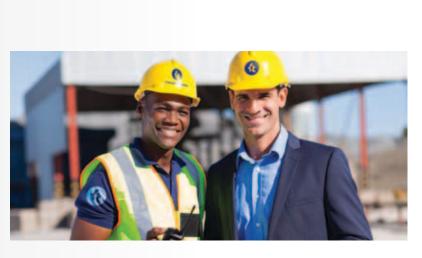
The Project Management division has proven expertise in developing, planning, executing and controlling a wide range of petroleum projects.

We pride ourselves in our ability to provide accurate, high-quality services tailored to individual project requirements. We can customize project management best practices to suit our clients' requirements and needs, while placing primary emphasis on all project milestones, including scope and definition planning, budget development, detail engineering, procurement, inspection and testing, construction, commissioning and start-up.

The purpose of Project Management is to direct the project towards the objective of four main goals:

- •TO DELIVER ON SCHEDULE
- •TO REMAIN WITHIN BUDGET
- •TO ENSURE HIGH QUALITY STANDARDS AND
- •TO SATISFY THE NEEDS FOR WHICH IT WAS UNDERTAKEN

The on-site project manager handles all the reporting and communication aspects of the project, and submits a "Construction Manual" with as-built drawings after the commissioning.





## PETROLEUM STORAGE FACILITIES

We supply, erect, install and commission complete vertical and horizontal oil and gas storage tanks duly fitted with all key accessories and firefighting systems.

Vertical tanks are designed and manufactured by our engineers, in strict conformity with CODRES or API Standards.



#### Horizontal Storage Tanks

Vertical steel tanks used for bulk storage of petroleum products are designed by our engineers as per the latest editions of CODRES or API standards and fitted with fixed cone roofs including internal floating covers for highly volatile products.

We undertake the prefabrication of tanks (which consists in the cutting-tosize and rolling of the metal sheets), the fabrication of heating coils, nozzles, manholes, roof structures, ladders, walkways and handrails as well as shot blasting and prime painting in our workshops.

Prefabricated parts are packed in containers in kits form and shipped to the various projects locations for erection on site. All accessories and equipment, including valves, level gauges with HL and HHL alarms, fire-fighting pipes and nozzles, are supplied and assembled on-site.

"Steel tanks used for bulk storage of petroleum products are designed by our engineers as per

Our experienced teams of supervisors, coded welders, boiler makers and riggers, with the support of local workers, use hydraulic jacks for erection purposes. The intermediate and final paints are applied during erection as per work progress. Compulsory tests performed on such tanks are vacuum box tests conducted on the bottom of tanks, NDT on welds, dye penetrant tests, compression/decompression hydraulic tests, settling and verticality recording.



#### Vertical Storage Tanks

We supply and install underground and aboveground fuel storage systems, LPG tanks, tank equipment, and portable petrol stations for the local and international markets. Steel tanks are available in single wall and double walls, with dished, conical or flat ends.







# TANKS AND PIPES-HEATING SYSTEMS

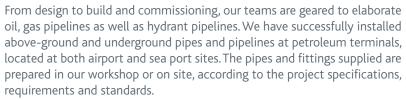
We have a long experience in the design, supply, commissioning and servicing of heating systems for tanks and pipelines for heavy fuel oil and asphalt/bitumen terminals.

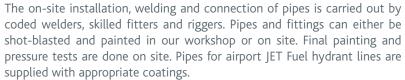
We supply boilers fuelled by light fuel oil or diesel. Thermal oil is generally used to heat the product inside the tank and pipelines. Electric heater is an alternative option. Thermal insulation is achieved by the lagging and cladding of the tanks and pipes. Rock wool with a minimum thickness of 50mm is used for the lagging while the cladding is made with aluminum sheets. Several heating system options are available and the design depends on the client's requirement.





# OIL AND GAS PIPES AND PIPELINES





Our experienced team of engineers, supervisors, HSE officers and quality inspectors ensure that all works are carried out as per project specifications, applicable international norms and standards, and that it furthermore strictly abides by International HSE Standards and by any local regulation enforced in the country. The on-site project manager handles all the reporting and communication aspects of the project, and submits a "Construction Manual" with as-built drawings after the commissioning.







"We have successfully installed above-ground and underground pipes and pipelines at petroleum terminals, located at both airport and sea port sites".









CONTINENTAL
PRESENCE &
DEPLOYMENT
CAPABILITIES OF
FORGES TARDIEU

The FORGES TARDIEU - Oil & Gas
Cluster is active in:
DJIBOUTI
TANZANIA
MOZAMBIQUE
MADAGASCAR
COMORO ISLANDS
MAURITIUS
RODRIGUES
RWANDA
LA RÉUNION
SEYCHELLES

In addition to the above, the FORGES TARDIEU Group is actively involved in other Engineering activities in the below countries:-BURKINA FASO BURUNDI REPUBLIC OF CONGO DEMOCRATIC REPUBLIC OF CONGO CAMEROUN CHAD ETHIOPIA ERITREA

GABON
IVORY COAST
KENYA
MALAWI
NIGERIA
ZAMBIA
PHILIPPINES
NEW CALEDONIA
OMAN
SAUDI ARABIA
SENEGAL
SIERRA LEONE

SOUDAN SOUTH SOUDAN SWAZILAND UGANDA

The Oil & Gas Division of the FORGES TARDIEU Engineering Cluster has the possibility to operate in these same above listed countries, as well as in any other ones based on our customers' needs.

